FINISHED FILTER ROD DESCRIPTIVE

LOUISVILLE — EFFECTIVE DATE: 05/24/94

MARLBORO 100 REGULAR FTB RED - TAIWAN 14.0MG FTC TAR — TAIWAN

BRAND CODE-00497 (TWN)

APPLIES TO EXPORT FORMULAS: 92

MACHINE TYPE	: KDF-2			
FILTER ROD LENGTH	: 108.0	MM		
FILTER CIRCUMFERENCE	: 24.45	MM (LASER)		
NUMBER UP	: 4			
PLUG LENGTH	: 27.0	MM		
ROD R.T.D.	: 14.00	IN. H2O (TOTAL ENCAP)	(355.60	MM)
PLUG R.T.D.	: 3.50	IN. H2O		
PLASTICIZER	: TRIACETIN PZ			05-800-A
APPLICATION PERCENT	: 8.00	% OF DRY WEIGHT		
APPLICATION WEIGHT	: 5.53	GRAMS/100 RODS	1.38	GRAMS/25 RODS
FILTER TOW	: FT-333 #10(EASTMAN)			05-333-E
	: FT-333 #10(CELANESE)			05-333-C
DENIER PER FILAMENT	: 3.9			
TOTAL DENIER	: 35,000			
CROSS SECTION	: # 10			
PLUG WRAP	: 26.25MM X 6000M KC 45-M1			06-362-A
ANCHOR ADHESIVE	: UPACO 6735-A		PVA	62-088-A
GLUE APP. FOR ANCH. ADH	: SINGLE GLUE LINE			
LAP ADHESIVE	: FULLER HL-8729 (FORMERLY HM-8229)		HM	61-211-A
DRY WEIGHT	: 69.18	GRAMS/100 RODS	17.30	GRAMS/25 RODS
DRY WEIGHT W/ GLUE	: 69.42	GRAMS/100 RODS	17.36	GRAMS/25 RODS
WET WEIGHT W/ GLUE	: 74.95	GRAMS/100 RODS	18.74	GRAMS/25 RODS

REASON FOR CHANGE : INITIAL ISSUE @ LOUISVILLE OF UNIQUE SPEC FOR THIS PRODUCT FOR TAIWAN. PRODUCT PREVIOUSLY RUN @ STOCKTON STREET.

PREPARED BY : K. V. SMITH — PRINTING DATE : 5/20/94

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APPROVED BY: Janice M Bussie

ORIGINAL SPECIFICATION

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